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(54) Title: YELLOW LIGHT-EMITTING HALOPHOSPHATE PHOSPHORS AND LIGHT SOURCES INCORPORATING THE SAME

(57) Abstract: Halophosphate luminescent materials co-activated with europium and manganese ions and having the general formula of  $(\text{Ca}, \text{Sr}, \text{Ba}, \text{Mg})_5(\text{PO}_4)_3 \cdot \text{Eu}^{2+} \cdot \text{Mn}^{2+}$  are disclosed. The inclusion of manganese shifts the peak emission to longer wavelengths and, thus, is beneficial in generating a bright yellow-to-orange light. White-light sources are produced by disposing a halophosphate luminescent material, optionally with a blue light-emitting phosphor, in the vicinity of a near UV/blue LED. Blue light-emitting phosphors that may be used in embodiments of the present inventions are  $\text{Sr}_4\text{Al}_14\text{O}_{25} \cdot \text{Eu}^{2+}$ ,  $\text{Sr}_6\text{P}_6\text{BO}_{20} \cdot \text{Eu}^{2+}$ ,  $\text{BaAl}_5\text{O}_{13} \cdot \text{Eu}^{2+}$ ,  $(\text{Sr}, \text{Mg}, \text{Ca}, \text{Ba})_5(\text{PO}_4)_3\text{Cl} \cdot \text{Eu}^{2+}$ , and  $\text{Sr}_2\text{Si}_3\text{O}_6 \cdot 2\text{SrCl}_2 \cdot \text{Eu}^{2+}$ .

YELLOW LIGHT-EMITTING HALOPHOSPHATE  
PHOSPHORS AND LIGHT SOURCES  
INCORPORATING THE SAME

BACKGROUND OF THE INVENTION

This invention relates to yellow light-emitting halophosphate phosphors. In particular, this invention relates to hallow phosphate phosphors activated with  $\text{Eu}^{2+}$  and  $\text{Mn}^{2+}$  that emit yellow light upon being excited by near ultraviolet ("near UV")-to-blue electromagnetic radiation. This invention also relates to light sources incorporating such halophosphate phosphors to generate white light.

A phosphor is a luminescent material that absorbs radiation energy in a portion of the electromagnetic spectrum and emits energy in another portion of the electromagnetic spectrum. Phosphors of one important class are crystalline inorganic compounds of very high chemical purity and of controlled composition to which small quantities of other elements (called "activators") have been added to convert them into efficient fluorescent materials. With the right combination of activators and host inorganic compounds, the color of the emission can be controlled. Most useful and well-known phosphors emit radiation in the visible portion of the electromagnetic spectrum in response to excitation by electromagnetic radiation outside the visible range. Well-known phosphors have been used in mercury vapor discharge lamps to convert the ultraviolet ("UV") radiation emitted by the excited mercury vapor to visible light. Other phosphors are capable of emitting visible light upon being excited by electrons (used in cathode ray tubes) or x rays (for example, scintillators in x-ray detection systems).

The efficiency of a lighting device that uses a phosphor increases as the difference between the wavelength of the exciting radiation and that of the emitted radiation narrows. Therefore, in the quest for improving efficiency of white light sources, effort has been dedicated to finding a source of stimulating radiation that has

wavelengths longer than that of UV radiation and phosphors that respond to those wavelengths. Recent advances in light-emitting diode ("LED") technology have brought efficient LEDs emitting in the near UV-to-blue range. The term "LEDs" as used herein also includes laser diodes. The term "near UV" as used herein means UV radiation having wavelengths in the range from about 315 nm to about 410 nm. These 5 LEDs emitting radiation in the near UV-to-blue range will be hereinafter called "UV/blue LEDs." As used herein, a UV/blue LED may emit radiation having wavelengths in the near UV range, in the blue light range, or in a broad range from near UV to blue. It would be an advance to the technology of lighting to provide a 10 range of phosphors that can be stimulated by the radiation emitted from these UV/blue LEDs radiation sources to allow for a flexibility in the use of phosphors for generating various color LEDs. Such phosphors when combined with the emission from the UV/blue LEDs can provide efficient and long lasting lighting devices that consume little power.

15 Many near UV/blue LEDs based on combinations of nitrides of indium, aluminum, and gallium have recently appeared. For example, U.S. Patent 5,777,350 discloses LEDs comprising multiple layers of InGa and p- and n-type AlGaN, which emit in the wavelength range from about 380 nm to about 420 nm. A LED of the InGaN type emitting blue light wavelengths was combined with a coating 20 of a yellow light-emitting yttrium aluminum garnet phosphor activated with cerium ("YAG:Ce") to produce white light and is disclosed in U.S. Patent 5,998,925. Similarly, U.S. Patent 6,066,861 discloses an yttrium aluminum garnet phosphor activated with terbium and/or cerium in which yttrium may be substituted with Ca and/or Sr, aluminum with Ga and/or Si, and oxygen with S, to be used as a component 25 of a wavelength conversion layer for a blue light-emitting LED. YAG:Ce and its variations emit a broad-spectrum yellow light. Although a substantial portion of the need for white light devices may be filled by LED-based devices, the ability to combine a UV/blue LED with a phosphor has been limited because yttrium aluminum garnet phosphor and minor variations thereof have been the only known yellow light-emitting phosphors that are excitable by radiation in the blue range. This limitation 30

has restricted, to some extent, the ability flexibly to design light sources having different color temperatures and achieving a high color rendering index ("CRI").

Therefore, there is a need to provide phosphor compositions that are excitable in the near UV-to-blue range and emit in the visible range such that they may be used flexibly to design light sources having tunable properties, such as color temperature and CRI.

#### SUMMARY OF THE INVENTION

The present invention provides europium and manganese co-activated halophosphate phosphors that are excitable by electromagnetic radiation having wavelengths in the near UV-to-blue range (from about 315 nm to about 450 nm) to emit efficiently a visible light in a range from about 440 nm to about 770 nm. The emitted light has a broad spectrum with a peak in the range from about 550 nm to about 650 nm and has a yellow-to-orange color. A halophosphate phosphor of the present invention comprises two activators of  $\text{Eu}^{2+}$  and  $\text{Mn}^{2+}$  and has a general formula of  $(\text{Ca},\text{Sr},\text{Ba},\text{Mg})_a(\text{PO}_4)_3(\text{F},\text{Cl},\text{OH}) : \text{Eu}^{2+}, \text{Mn}^{2+}$  wherein  $a$  is in a range from about 4.5 to and including 5.

In one aspect of the present invention, a halophosphate phosphor is combined with at least one other phosphor that has a peak emission in the blue-green wavelength region (from about 450 nm to about 550 nm) to provide a white light. Such other phosphors may be selected from the group of  $\text{Sr}_4\text{Al}_14\text{O}_{25}:\text{Eu}^{2+}$  (herein after called "SAE", peak emission at about 490 nm),  $\text{Sr}_6\text{P}_6\text{BO}_{20}$  (peak emission at about 480 nm),  $\text{BaAl}_8\text{O}_{13}$  (peak emission at about 480 nm),  $(\text{Sr},\text{Mg},\text{Ca},\text{Ba})_5(\text{PO}_4)_3\text{Cl}:\text{Eu}^{2+}$  (peak emission at about 480 nm), and  $\text{Sr}_2\text{Si}_3\text{O}_6 \cdot 2\text{SrCl}_2$  (peak emission at about 490 nm).

In still another aspect of the present invention, a europium and manganese co-activated halophosphate of the present invention, either alone or in a

mixture with one or more phosphors enumerated above, is disposed adjacent to a near UV/blue LED to provide a white-light source.

5 Other aspects, advantages, and salient features of the present invention will become apparent from a perusal of the following detailed description, which, when taken in conjunction with the accompanying figures, discloses embodiments of the present invention.

#### BRIEF DESCRIPTION OF THE DRAWINGS

Figure 1A shows the room-temperature excitation spectra of two halophosphate phosphors of the present invention.

10 Figure 1B shows the room-temperature emission spectra of the two halophosphate phosphors of Figure 1A.

Figure 2 shows the emission spectrum of the prior-art phosphor  $(\text{Ba},\text{Ca},\text{Mg})_5(\text{PO}_4)_3\text{Cl}:\text{Eu}^{2+}$ .

15 Figure 3 shows a white-light source incorporating the halophosphate phosphors of the present invention.

#### DETAILED DESCRIPTION OF THE INVENTION

The present invention provides europium and manganese co-activated halophosphate phosphors that are excitable by electromagnetic radiation having wavelengths in the near UV-to-blue range (from about 315 nm to about 450 nm) to emit efficiently visible light in the wavelength range from about 440 nm to 20 about 770 nm. The wavelength of the exciting radiation is preferably in the range from about 315 to about 420 nm, more preferably from about 350 nm to about 400 nm. A suitable near UV/blue LED for use with a phosphor blend of the present

invention is one having an InGaN active layer as disclosed in US Patent 5,777,350. Particularly useful are those LEDs having a GaN layer or having only a very small amount of In dopant in the GaN layer as these LEDs would emit radiation predominantly in the wavelength range less than about 400 nm. In general, the 5 halophosphate phosphors of the present invention have a formula of  $(Ca, Sr, Ba, Mg)_a(PO_4)_3(F, Cl, OH): Eu^{2+}, Mn^{2+}$  wherein a is in a range from about 4.5 to and including 5, preferably from about 4.7 to and including 5, and more preferably from about 4.9 to and including 5. In this formula, the elements following the colons represent the activators and are present at low atomic proportions compared to the 10 metals, such as less than about 20 percent. A group of elements separated by commas in a set of parentheses represent those elements that are interchangeable at the same lattice site. For example, calcium may be partially or completely substituted with Sr, Ba, Mg, or a combination thereof. By careful control of the composition, it is possible to generate phosphors emitting green, yellow, or orange light.

15 The preferred halophosphate phosphors of the present invention are  $Ca_5(PO_4)_aCl: Eu^{2+}, Mn^{2+}$  and  $Ca_a(PO_4)_3F: Eu^{2+}, Mn^{2+}$  wherein a is defined above. Preferably, each of the activators  $Eu^{2+}$  and  $Mn^{2+}$  is present at a level of less than about 30 mole percent, more preferably less than about 25 mole percent of Ca.

20 Figures 1A and 1B show that the photoluminescence of the halophosphate phosphors is influenced by the halogen in the formula. Generally, a fluoride responds better to stimulating radiation of shorter wavelengths and also has a peak emission at a shorter wavelength than a chloride. Therefore, the color of the emitted light may be tuned by a partial substitution of fluoride with chloride. Figure 2 shows an emission spectrum of a prior-art halophosphate phosphor activated with only 25 europium ( $(Ba, Ca, Mg)_5(PO_4)_3Cl: Eu^{2+}$ ). This prior-art phosphor has a peak wavelength at 480 nm, decidedly in the blue range. Although the Applicants do not wish to be bound by any particular theory, it is believed that the beneficial shift of the peak emission of the halophosphate phosphors of the present invention to a longer wavelength is a result of a transfer of a large part of the radiation energy absorbed by 30  $Eu^{2+}$  to  $Mn^{2+}$ . Although the Applicants do not wish to be bound by any particular

theory, it is believed that the additional peak emission of the halophosphate phosphors of the present invention at a long wavelength is a result of a transfer of a large apt of the radiation energy absorbed by Eu<sup>2+</sup> to Mn<sup>2+</sup>.

5        The halophosphate phosphors of the present invention may be made by any conventional solid state reaction. For example, phosphors having the general composition (Ca<sub>1-x-y</sub>Eu<sub>x</sub>Mn<sub>y</sub>)<sub>5</sub>(PO<sub>4</sub>)<sub>3</sub>(F,Cl) by thoroughly blending appropriate amounts of the starting materials CaHPO<sub>4</sub>, Eu<sub>2</sub>O<sub>3</sub>, MnCO<sub>3</sub>, NH<sub>4</sub>Cl, CaCl<sub>2</sub>, CaF<sub>2</sub>, and (NH<sub>4</sub>)HPO<sub>4</sub>, heating the mixture under a reducing atmosphere of 0.1 to 10 % (by volume) of hydrogen in nitrogen at 1000-1300 °C for about 1-10 hours, and thereafter 10        cooling to ambient temperature under the same reducing atmosphere. The heating time depends on the quantity of the materials to be processed. However, heating times of less than 10 hours are adequate. Calcium may be substituted with Sr, Ba, Mg, or a combination thereof to achieve other desired compositions.

15        In another aspect of the present invention, a yellow-to-orange light-emitting halophosphate phosphor as described above is blended with a blue light-emitting phosphor to provide a composite emitted white light. Examples of blue light-emitting phosphors that are excitable by near UV-to-blue electromagnetic radiation are Sr<sub>4</sub>Al<sub>14</sub>O<sub>25</sub>:Eu<sup>2+</sup> ("SAE"), Sr<sub>6</sub>P<sub>6</sub>BO<sub>20</sub>:Eu<sup>2+</sup>, BaAl<sub>8</sub>O<sub>13</sub>:Eu<sup>2+</sup>, (Sr,Mg,Ca,Ba)<sub>5</sub>(PO<sub>4</sub>)<sub>3</sub>Cl:Eu<sup>2+</sup>, and Sr<sub>2</sub>Si<sub>3</sub>O<sub>6</sub>·2SrCl<sub>2</sub>:Eu<sup>2+</sup>. The SAE phosphor is 20        particularly useful in this application because its quantum efficiency is high (at 90 %) and it does not absorb visible light. The desired color of the composite light will dictate the relative proportions of the europium and manganese co-activated halophosphate phosphors and the blue light-emitting phosphors.

#### WHITE LIGHT-EMITTING DEVICE

25        Incorporation of a blend of a halophosphate phosphor of the present invention and a blue light-emitting phosphor in a device comprising a LED emitting near UV-to-blue light in the wavelength range from about 315 nm to about

480 nm should provide a white light source that uses electrical energy efficiently. The white light source may be fabricated to provide a point source device by using one near UV/blue LED or a large-area lighting device by using a plurality of near UV/blue LEDs.

5                   In one embodiment of the present invention as shown in Figure 3, a LED 100 emitting near UV/blue light in the range of about 315 nm to about 480 nm, preferably from about 350 nm to about 420 nm, more preferably from about 350 nm to about 400 nm is mounted in a cup 120 having a reflective surface 140 adjacent LED 100. Near UV/blue LEDs suitable for white light-emitting devices are GaN or  
10 In-doped GaN semiconductor-based LEDs such as those of U.S. Patent 5,777,350 mentioned above, which is incorporated herein by reference. Other near UV/blue LEDs also may be used, such as LEDs based on GaN semiconductor doped with various metals to provide a large band gap. Electrical leads 150 and 152 are provided to supply electrical power to the LED. A transparent casting 160 comprising an epoxy or a silicone 180 in which there are dispersed substantially uniformly particles 200 of  
15 a phosphor of the present invention. Then a molded seal 220 of a transparent material, such as an epoxy or a silicone, is formed around the assembly of LED and phosphor casting to provide a hermetic seal thereto. Alternatively, the phosphor mixed with a binder may be applied as a coating over the LED surface, and a  
20 transparent casting is formed over the entire LED/phosphor combination to provide a hermetic seal. Other transparent polymers or materials also may be used. The composition of the InGaN active layer of the LED and the quantity of the phosphor applied in the casting may be chosen such that a portion of the blue light emitted by the LED that is not absorbed by the phosphor and the broad-spectrum light emitted by  
25 the phosphor are combined to provide a white light source 10 of a desired color temperature and CRI. Alternatively, when the light emitted by the active layer of the LED is deficient in the blue light range, the quantity of a blue light emitting-phosphor, such as one of the above-enumerated blue light-emitting phosphors, may be increased to provide adequate blend for the different color components.

A large-area white light source for general illumination may be produced by disposing a plurality of blue LEDs on a flat reflective panel, providing appropriate electrical leads to the individual LEDs, applying a coating comprising at least one phosphor blend of the present invention and a polymeric binder, such as an 5 epoxy, and then sealing the whole combined structure in a transparent and hermetic seal. The phosphor blend/polymer coating may be applied directly on the individual LEDs or it may be applied over the entire panel surface. In the former case, an additional polymer coating may be applied over the entire panel surface after the phosphor has been applied on the LEDs. In addition, particles of an inert solid, such 10 as  $TiO_2$  or  $Al_2O_3$ , may be provided in the polymer matrix to enhance the uniformity of the light emission from the device.

15 While various embodiments are described herein, it will be appreciated from the specification that various combinations of elements, variations, equivalents, or improvements therein may be made by those skilled in the art, and are still within the scope of the invention as defined in the appended claims.

## WHAT IS CLAIMED IS:

1. A luminescent material being activated by both europium and manganese and having a composition represent by



wherein  $0 \leq x \leq 1$ ,  $0 \leq y \leq 1$ ,  $0 \leq z \leq 1$ ,  $0 < p \leq 0.3$ ,  $0 < q \leq 0.3$ ,  $0 < 5$   
5  $x+y+z+p+q \leq 1$  and  $4.5 \leq a \leq 5$ ; said luminescent material being capable of absorbing electromagnetic radiation that has wavelengths in a range from about 315 nm to about 450nm and being capable of emitting visible light.

2. The luminescent material of claim 1, wherein both p and q are positive and each is preferably less than about 0.1, more preferably less than about  
10 0.05.

3. The luminescent material of claim 1, wherein a is preferably in a range from about 4.7 to and including 5 and more preferably in a range from about 4.9 to and including 5.

4. A luminescent material being activated by both europium and manganese and having a composition represent by  
15



wherein  $0 < p \leq 0.3$ ,  $0 < q \leq 0.3$ , and  $4.5 \leq a \leq 5$ ; said luminescent material being capable of absorbing electromagnetic radiation that has wavelengths in a range from about 315 nm to about 450nm and being capable of emitting visible  
20 light.

5. The luminescent material of claim 4, wherein both p and q are positive and each is preferably less than about 0.1, more preferably less than about 0.05.

6. The luminescent material of claim 4, wherein a is preferably in a range from about 4.7 to and including 5 and more preferably in a range from about 4.9 to and including 5.

7. A luminescent material being activated by both europium and manganese and having a composition represent by



wherein  $0 < p \leq 0.2$ ,  $0 < q \leq 0.2$ , and  $4.5 \leq a \leq 5$ ; said luminescent material being capable of absorbing electromagnetic radiation that has wavelengths in a range from about 315 nm to about 450nm and being capable of emitting visible light

8. The luminescent material of claim 7, wherein both p and q are positive and each is preferably less than about 0.1, more preferably less than about 0.05.

9. The luminescent material of claim 7, wherein a is preferably in a range from about 4.7 to and including 5 and more preferably in a range from about 4.9 to and including 5.

10. A light source comprising:

at least one LED that is capable of emitting electromagnetic radiation having wavelengths in a range from near UV to blue; and

20 at least one luminescent material selected from the group of luminescent materials having a general formula of  $(Ca_{1-x-y-p-q}Sr_xBa_yMg_zEu_pMn_q)_a(PO_4)_3(F,Cl,OH)$ ,

wherein  $0 \leq x \leq 1$ ,  $0 \leq y \leq 1$ ,  $0 \leq z \leq 1$ ,  $0 < p \leq 0.3$ ,  $0 < q \leq 0.3$ ,  $0 < x+y+z+p+q \leq 1$ , and  $4.5 \leq a \leq 5$ ; said luminescent material being capable of absorbing

said electromagnetic radiation emitted by said LED and emitting light having wavelengths in the visible spectrum.

11. The light source of claim 10, wherein said LED emits electromagnetic radiation having wavelengths in a range from about 315 nm to about 5 450 nm.

12. The light source of claim 11, wherein said LED preferably emits electromagnetic radiation having wavelengths in a range from about 350 nm to about 420 nm, more preferably from about 350 nm to about 400 nm.

13. The light source of claim 10 further comprising at least one 10 luminescent material selected from the group consisting of  $\text{Sr}_4\text{Al}_{14}\text{O}_{25}:\text{Eu}^{2+}$ ,  $\text{Sr}_6\text{P}_6\text{BO}_{20}:\text{Eu}^{2+}$ ,  $\text{BaAl}_8\text{O}_{13}:\text{Eu}^{2+}$ ,  $(\text{Sr},\text{Mg},\text{Ca},\text{Ba})_5(\text{PO}_4)_3\text{Cl}:\text{Eu}^{2+}$ , and  $\text{Sr}_2\text{Si}_3\text{O}_6 \cdot 2\text{SrCl}_2:\text{Eu}^{2+}$ .

14. A light source comprising:  
15 at least one LED that is capable of emitting electromagnetic radiation having wavelengths in a range from near UV to blue; and  
a luminescent material having a formula of  $(\text{Ca}_{1-p-q}\text{Eu}_p\text{Mn}_q)_a(\text{PO}_4)_3\text{F}$ ,  
wherein  $0 < p \leq 0.3$ ,  $0 < q \leq 0.3$ , and  $4.5 \leq a \leq 5$ ; said luminescent material being capable of absorbing said electromagnetic radiation emitted by said LED and emitting light having wavelengths in the visible spectrum.

20

15. The light source of claim 14 further comprising at least one luminescent material selected from the group consisting of  $\text{Sr}_4\text{Al}_{14}\text{O}_{25}:\text{Eu}^{2+}$ ,  $\text{Sr}_6\text{P}_6\text{BO}_{20}:\text{Eu}^{2+}$ ,  $\text{BaAl}_8\text{O}_{13}:\text{Eu}^{2+}$ ,  $(\text{Sr},\text{Mg},\text{Ca},\text{Ba})_5(\text{PO}_4)_3\text{Cl}:\text{Eu}^{2+}$ , and  $\text{Sr}_2\text{Si}_3\text{O}_6 \cdot 2\text{SrCl}_2:\text{Eu}^{2+}$ .

25

## 16. A light source comprising:

at least one LED that is capable of emitting electromagnetic radiation having wavelengths in a range from near UV to blue; and

a luminescent material having a formula of  $(Ca_{1-p-q}Eu_pMn_q)_a(PO_4)_3Cl$ ,

5 wherein  $0 < p \leq 0.3$ ,  $0 < q \leq 0.3$ , and  $4.5 \leq a \leq 5$ ; said luminescent material being capable of absorbing said electromagnetic radiation emitted by said LED and emitting light having wavelengths in the visible spectrum.

17. The light source of claim 16 further comprising at least one luminescent material selected from the group consisting of  $Sr_4Al_14O_{25}:Eu^{2+}$ ,  
10  $Sr_6P_6BO_{20}:Eu^{2+}$ ,  $BaAl_8O_{13}:Eu^{2+}$ ,  $(Sr,Mg,Ca,Ba)_5(PO_4)_3Cl:Eu^{2+}$ , and  
 $Sr_2Si_3O_6 \cdot 2SrCl_2:Eu^{2+}$ .

## 18. A light source comprising:

a plurality of LEDs, each being capable of emitting electromagnetic radiation having wavelengths in a range from near UV to blue; and

15 at least one luminescent material selected from the group of luminescent materials having a general formula of  $(Ca_{1-x-y-p-q}Sr_xBa_yMg_zEu_pMn_q)_a(PO_4)_3(F,Cl,OH)$ ,

20 wherein  $0 \leq x \leq 1$ ,  $0 \leq y \leq 1$ ,  $0 \leq z \leq 1$ ,  $0 < p \leq 0.3$ ,  $0 < q \leq 0.3$ ,  $0 < x+y+z+p+q \leq 1$ , and  $4.5 \leq a \leq 5$ ; said luminescent material being capable of absorbing said electromagnetic radiation emitted by said LED and emitting light having wavelengths in the visible spectrum.

19. The light source of claim 18, wherein said plurality of LEDs emit electromagnetic radiation having wavelengths in a range from about 315 nm to about 450 nm.

20. The light source of claim 19, wherein said plurality of LEDs preferably emit electromagnetic radiation having wavelengths in a range from about 350 nm to about 420 nm, more preferably from about 350 nm to about 400 nm.

21. The light source of claim 19 further comprising at least one luminescent material selected from the group consisting of  $\text{Sr}_4\text{Al}_{14}\text{O}_{25}:\text{Eu}^{2+}$ ,  
5  $\text{Sr}_6\text{P}_6\text{BO}_{20}:\text{Eu}^{2+}$ ,  $\text{BaAl}_8\text{O}_{13}:\text{Eu}^{2+}$ ,  $(\text{Sr},\text{Mg},\text{Ca},\text{Ba})_5(\text{PO}_4)_3\text{Cl}:\text{Eu}^{2+}$ , and  
 $\text{Sr}_2\text{Si}_3\text{O}_6 \cdot 2\text{SrCl}_2:\text{Eu}^{2+}$ .

22. A light source comprising:  
a plurality of LEDs, each being capable of emitting electromagnetic  
10 radiation having wavelengths in a range from near UV to blue; and  
a luminescent material having a formula of  $(\text{Ca}_{1-p-q}\text{Eu}_p\text{Mn}_q)_a(\text{PO}_4)_3\text{F}$ ,  
wherein  $0 < p \leq 0.3$ ,  $0 < q \leq 0.3$ , and  $4.5 \leq a \leq 5$ ; said luminescent  
material being capable of absorbing said electromagnetic radiation emitted by said  
LED and emitting light having wavelengths in the visible spectrum.

15 23. The light source of claim 22 further comprising at least one luminescent material selected from the group consisting of  $\text{Sr}_4\text{Al}_{14}\text{O}_{25}:\text{Eu}^{2+}$ ,  
 $\text{Sr}_6\text{P}_6\text{BO}_{20}:\text{Eu}^{2+}$ ,  $\text{BaAl}_8\text{O}_{13}:\text{Eu}^{2+}$ ,  $(\text{Sr},\text{Mg},\text{Ca},\text{Ba})_5(\text{PO}_4)_3\text{Cl}:\text{Eu}^{2+}$ , and  
 $\text{Sr}_2\text{Si}_3\text{O}_6 \cdot 2\text{SrCl}_2:\text{Eu}^{2+}$ .

20 24. A light source comprising:  
a plurality of LEDs, each being capable of emitting electromagnetic  
radiation having wavelengths in a range from near UV to blue; and  
a luminescent material having a formula of  $(\text{Ca}_{1-p-q}\text{Eu}_p\text{Mn}_q)_5(\text{PO}_4)_3\text{Cl}$ ,  
wherein  $0 < p \leq 0.3$ ,  $0 < q \leq 0.3$ , and  $4.5 \leq a \leq 5$ ; said luminescent  
material being capable of absorbing said electromagnetic radiation emitted by said  
25 LED and emitting light having wavelengths in the visible spectrum.

25. The light source of claim 24 further comprising at least one luminescent material selected from the group consisting of  $\text{Sr}_4\text{Al}_{14}\text{O}_{25}:\text{Eu}^{2+}$ ,  $\text{Sr}_6\text{P}_6\text{BO}_{20}:\text{Eu}^{2+}$ ,  $\text{BaAl}_8\text{O}_{13}:\text{Eu}^{2+}$ ,  $(\text{Sr},\text{Mg},\text{Ca},\text{Ba})_5(\text{PO}_4)_3\text{Cl}:\text{Eu}^{2+}$ , and  $\text{Sr}_2\text{Si}_3\text{O}_6 \cdot 2\text{SrCl}_2:\text{Eu}^{2+}$ .

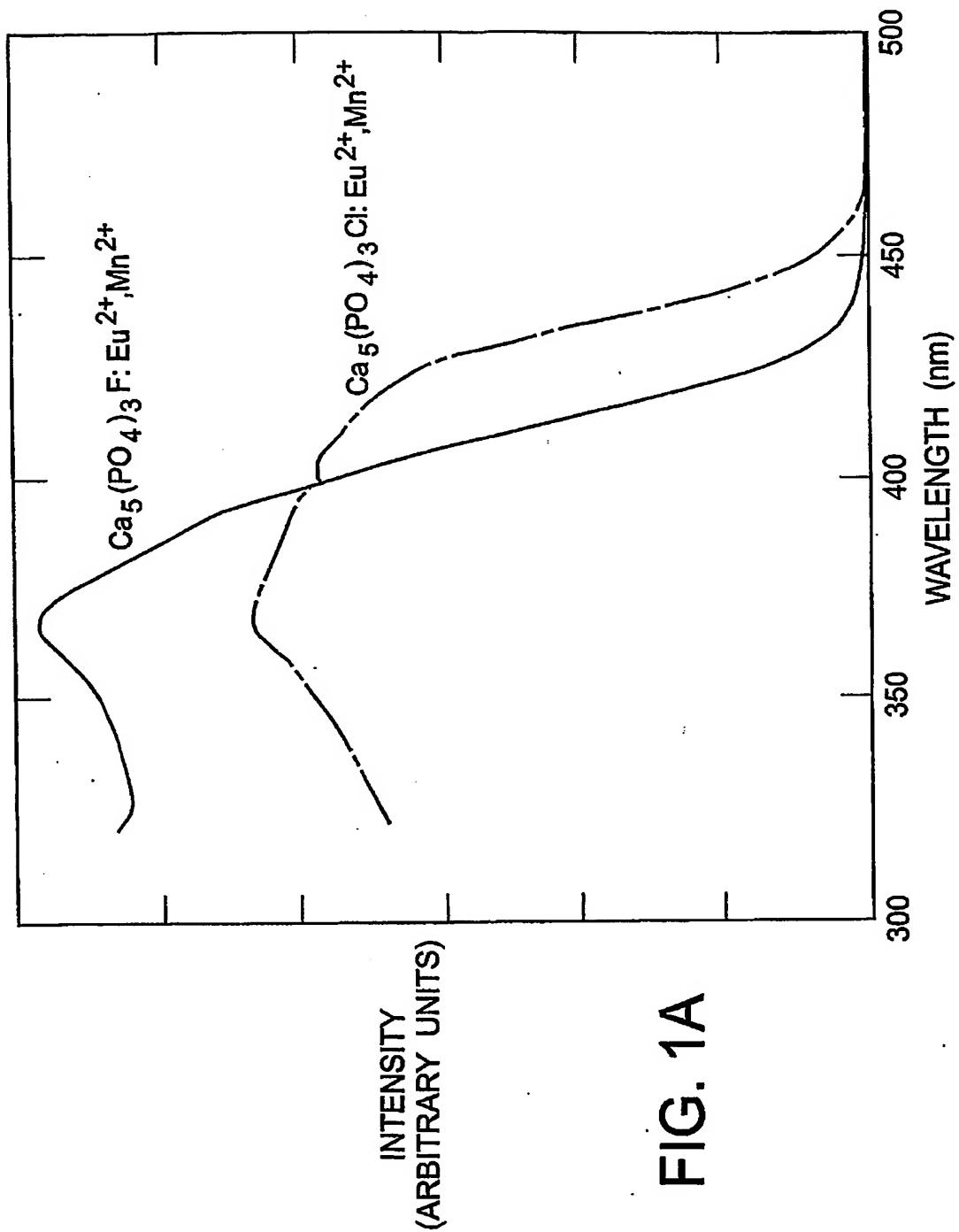


FIG. 1A

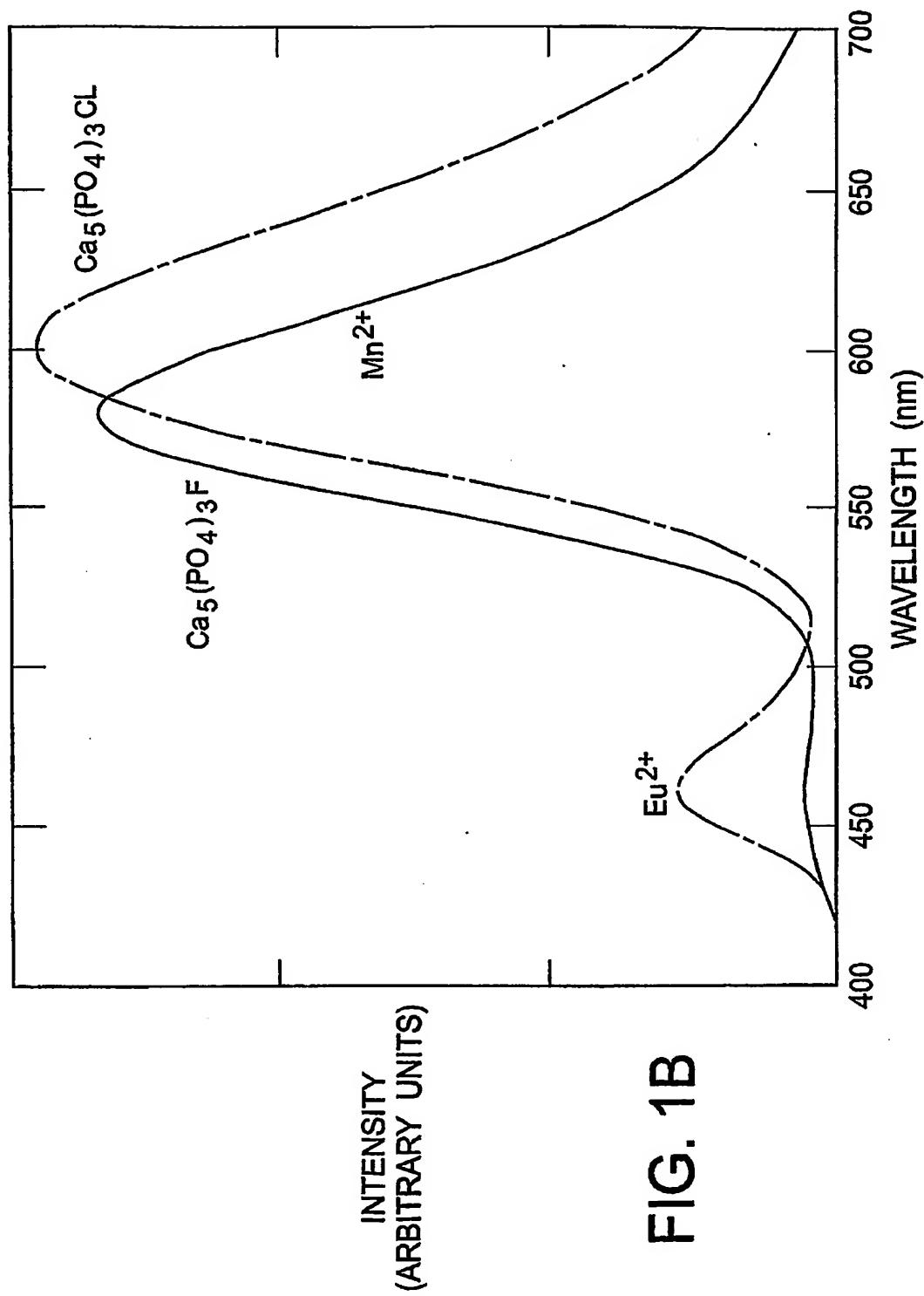
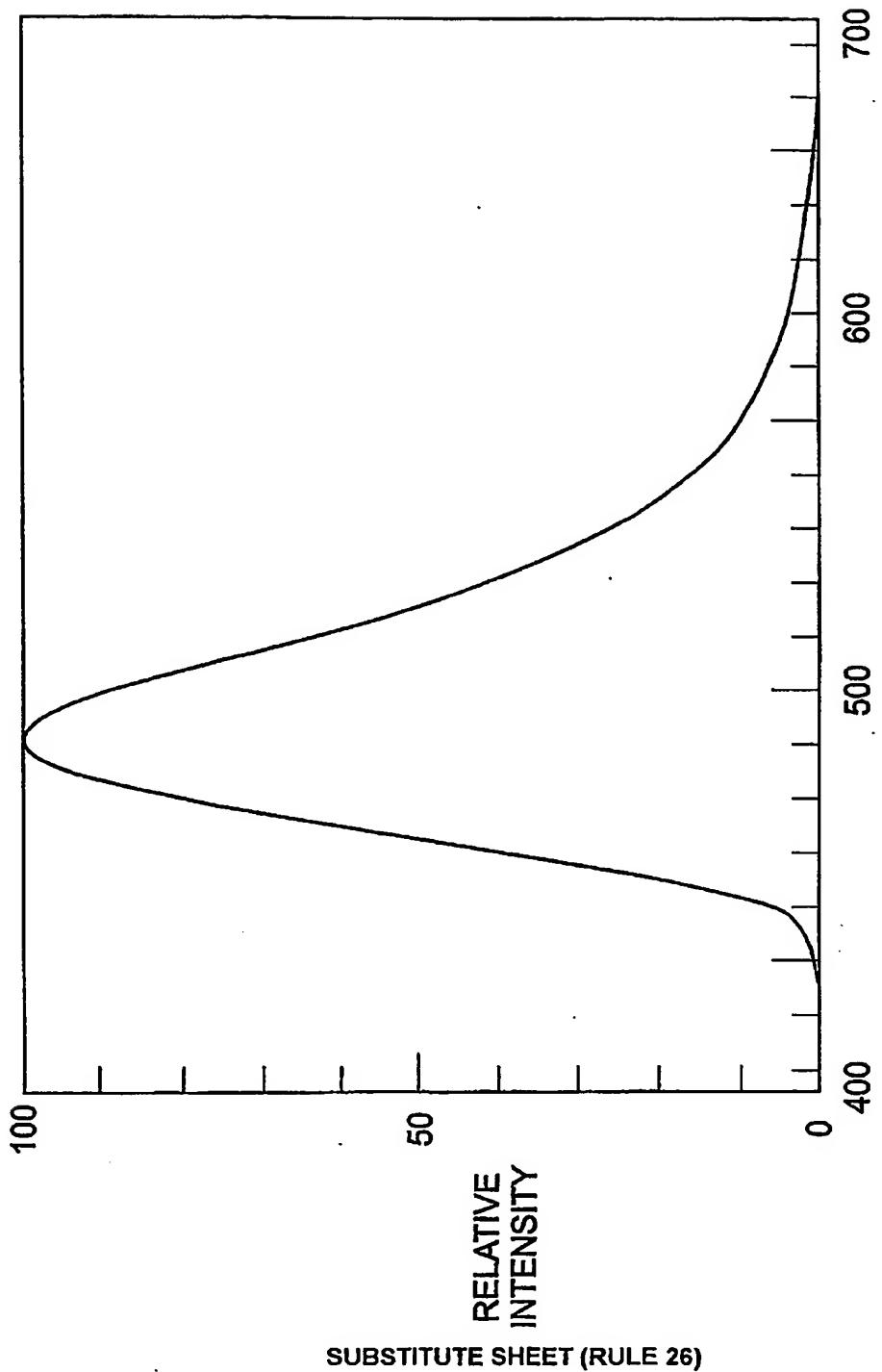
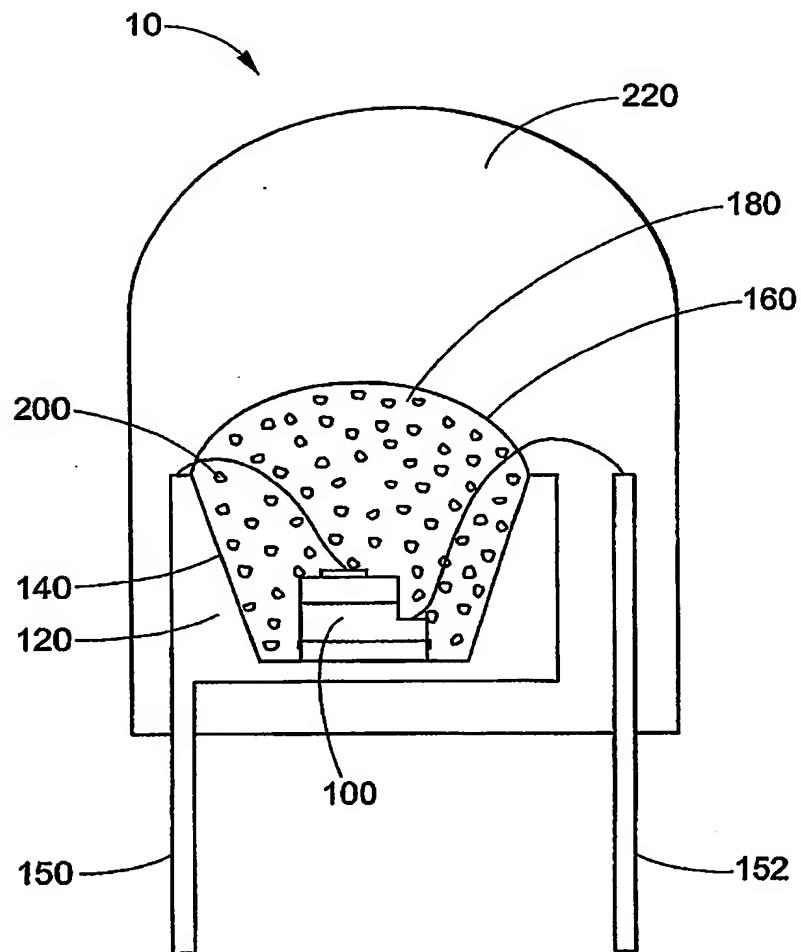


FIG. 1B



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**FIG. 2**  
(PRIOR ART)

**FIG. 3**

**INTERNATIONAL SEARCH REPORT**

International application No.

PCT/US02/16524

**A. CLASSIFICATION OF SUBJECT MATTER**

IPC(7) : C09K 11/08; H01J 1/62, 61/20, 61/44  
US CL : 252/301.4H, 301.4P, 301.36; 313/485, 486, 487; 362/230, 231; 345/47

According to International Patent Classification (IPC) or to both national classification and IPC

**B. FIELDS SEARCHED**

Minimum documentation searched (classification system followed by classification symbols)  
U.S. : 252/301.4H, 301.4P, 301.36; 313/485, 486, 487; 362/230, 231; 345/47

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 4,038,204 A (WACHTEL) 26 July 1997, see entire document.	1-25
A	US 2,488,733 A (MCKEAG et al.) 22 November 1949, see entire document.	1-25
A	US 5,838,101 A (PAPPALARDO) 17 November 1998, see entire document.	1-25
A,P	US 6,414,426 A (AKASHI et al.) 02 July 2002, see entire document.	1-25

Further documents are listed in the continuation of Box C.  See patent family annex.

Special categories of cited documents:	"T"	later document published after the international filing date or priority date and not in conflict with the application but cited to understand the principle or theory underlying the invention
"A" document defining the general state of the art which is not considered to be of particular relevance	"X"	document of particular relevance; the claimed invention cannot be considered novel or cannot be considered to involve an inventive step when the document is taken alone
"B" earlier application or patent published on or after the international filing date	"Y"	document of particular relevance; the claimed invention cannot be considered to involve an inventive step when the document is combined with one or more other such documents, such combination being obvious to a person skilled in the art
"L" document which may throw doubts on priority claim(s) or which is cited to establish the publication date of another citation or other special reason (as specified)	"&"	document member of the same patent family
"O" document referring to an oral disclosure, use, exhibition or other means		
"P" document published prior to the international filing date but later than the priority date claimed		

Date of the actual completion of the international search

02 August 2002

Date of mailing of the international search report

16 SEP 2002

Name and mailing address of the ISA/US

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**Yellow light-emitting halophosphate phosphors and light sources incorporating same**

**Publication number:** CN1628164  
**Publication date:** 2005-06-15  
**Inventor:** SAIT AROCK MARNI SRIVASTAWA HO (US)  
**Applicant:** GELCORE LLC (US)  
**Classification:**  
- International: C09K11/73; C09K11/08; C09K11/59; C09K11/61; C09K11/64; C09K11/71; C09K11/77; H01J1/62; H01J1/20; H01J1/44; H01L33/00; C09K11/08; C09K11/59; C09K11/61; C09K11/64; C09K11/70; C09K11/77; H01J1/00; H01J1/12; H01J1/38; H01L33/00; (IPC1-7): C09K11/08; H01J1/62; H01J61/20; H01J61/44  
- European: C09K11/77N10B2; C09K11/77N6; C09K11/77N12; H01L33/00B3B  
**Application number:** CN20028029006 20020522  
**Priority number(s):** WO2002US16524 20020522; US20010681686 20010521

**Also published as:**

WO2004003106 (A1)  
US6616862 (B2)  
US2003146411 (A1)  
EP1539902 (A0)  
AU2002312049 (A1)

[more >>](#)[Report a data error here](#)**Abstract of CN1628164**

Halophosphate luminescent materials co-activated with europium and manganese ions and having the general formula of (Ca, Sr, Ba, Mg)5(PO4)3:Eu<2+>;Mn<2+> are disclosed. The inclusion of manganese shifts the peak emission to longer wavelengths and, thus, is beneficial in generating a bright yellow-to-orange light. White-light sources are produced by disposing a halophosphate luminescent material, optionally with a blue light-emitting phosphor, in the vicinity of a near UV/blue LED. Blue light-emitting phosphors that may be used in embodiments of the present inventions are Sr4Al14O25:Eu<2+>, Sr6P6BO20:Eu<2+>, BaAl8O13:Eu<2+>, (Sr,Mg,CaBa)5(PO4)3Cl:Eu<2+>, and Sr2Si3O62SrCl2:Eu<2+>.

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